

wasasweden
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MACHINES

Hand-Press

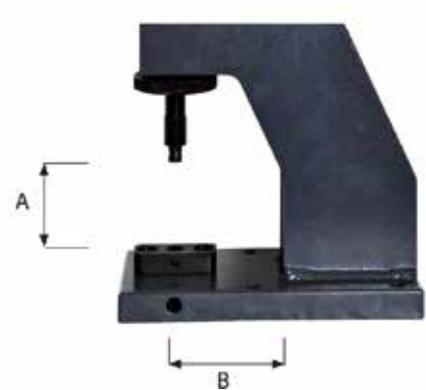


Manual assembling machine of toggle joint type for press-fasteners, jeans-buttons, rivets etc.

Description:

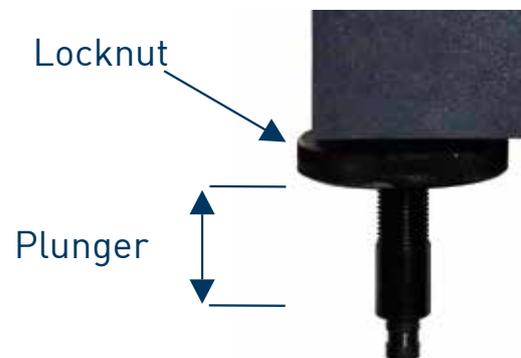
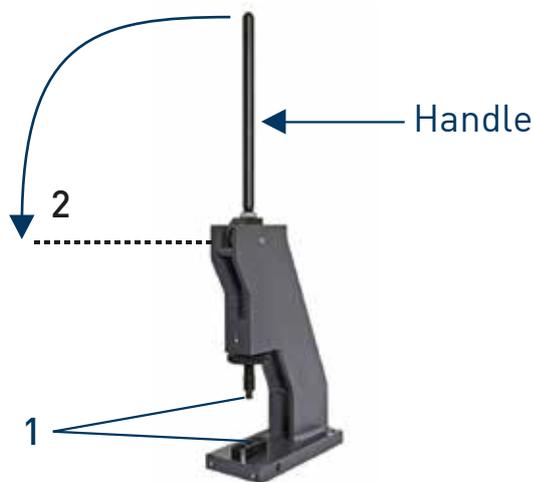
The machine is made of steel. It is designed for stationary installation on a table.

Separate tools should be ordered for all Wasa's different articles.



Specifications:

Height (incl.handle)	650 mm
Width	100 mm
Depth	210 mm
Weight	11 kg
Spindle thread	UNS 1/4-24, M6
Upper tool holder	∅ 10mm
Lower tool holder	hole ∅ 12mm
Working height (A)	max 90mm
Throat depth (B)	75mm



Manual:

1. Install top- and bottom tools. Pay attention if upper has screw thread, the tool holder has to be removed first.
 2. Pull down the handle to maximum. Set the distance between the tool parts by loosening the locknut and turning the plunger up or down. The tools shall not go together completely, they shall have a small space between.
 3. Make a test assembling of the article in the material. It is important that the handle is pulled down 90 degrees forward.
 4. If the result is ok: Pull down the handle to the maximum while the article remains in the tool. Tighten the locknut by screwing it counterclockwise to the locked position. Then the machine is ready to use. If the result is not ok, continue as below.
- (4). Make sure that the lock nut is not tightened. The plunger is screwed up and down. Try to screw a little at a time.
- Turn clockwise for a harder pressure.
 - Screw counterclockwise for a lighter pressure.
- Tighten the locknut when the result is good

WA20 Semi Automatic Machine



WA20 is a semi automatic machine for Press-fasteners, Jeansbuttons, rivets and eyelets that can be assembled on textiles, leather, handbags, cardboard and plastic.

Specifications:

Typ:	WA20
Drive:	Brushless servo motor
Voltage:	AC180-260V
Working frequency:	60 Times/Min
Length:	400 mm
Widht:	680mm
Height	1250mm
Weight:	80 kg
Operation hight:	850mm

WA95 Fully Automatic Machine



WA95 is a full automatic machine for Press-fasteners, Jeansbuttons and rivets.that can be assembled on textiles, leather, handbags, cardboard and plastic.

Specifications:

Typ:	WA95
Drive:	Servo 95
Power:	0.75 KWH
Voltage:	AC220-240V
Button sewing speed:	180 Times/Min
Length:	500mm
Widht:	500mm
Height	1290mm
Weight:	80kg
Operation hight:	830mm
Noise Level:	< 80dB(A)

WA8811 Fully Automatic Machine



WA8811 is a full automatic machine for special press-fasteners and eyelets that can be assembled on textiles, leather, handbags, cardboard and plastic. It makes the punch hole automatically and then assemble the for ex eyelet.

Specifications:

Typ:	WA8811
Drive:	Servo Motor
Power:	0.75 KWH
Voltage:	AC220-240V
Button sewing speed:	40 Times/Min
Lenght:	650mm
Widht:	560mm
Height	1450mm
Weight:	165 kg
Operation hight:	850mm
Noise Level:	< 80dB(A)